

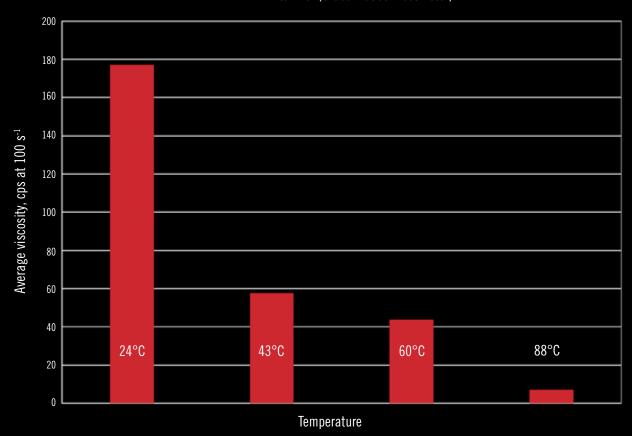
Viscoelastic surfactants (VES) provide a polymer-free way to viscosify fluids for a range of oilfield applications, including stimulation treatments and wellbore cleanouts. These fluids are water soluble and will not leave insoluble polymer deposits in the formation.

Stepan Oilfield Solutions' PETROSTEP VES-1 can be used to build shear-thinning fluids that are effective at suspending solid particles under low shear conditions. The presence of the viscosifying surfactants also lowers the surface tension and may reduce the need for additional flow-back surfactants. Fluid viscosity can be adjusted by modifying PETROSTEP VES-1 concentration and water salinity.

Figure 1 shows the effect of temperature on the viscosity of a 2 wt% PETROSTEP VES-1 gel in water containing 1 wt% PETROSTEP VES-CI1 and 2 wt% potassium chloride (KCI). PETROSTEP VES-1 can be used to viscosify water containing 1-10 wt% KCl and can maintain gel viscosities over 100 cps at  $100 \, \mathrm{s}^{-1}$  up to at least  $40^{\circ}\mathrm{C}$ .

## FIGURE 1

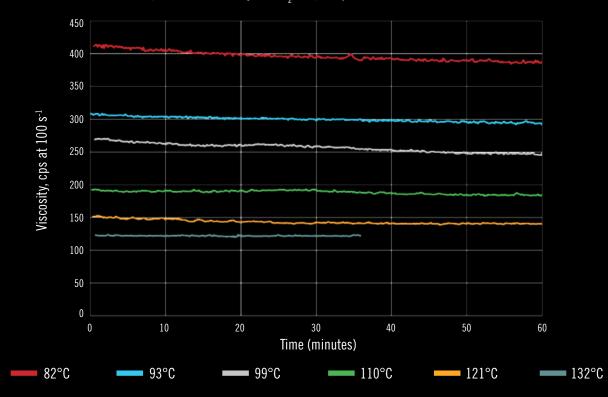
Gel Viscosity of 2 wt% PETROSTEP VES-1 and 1 wt% PETROSTEP VES-CI1 in 2 wt% KCI (Grace M5600 Viscometer)



PETROSTEP VES-1 may also be incorporated into foamed fluid systems to provide viscous, stable foams at elevated pressures and temperatures, as shown in Figure 2. Foaming the PETROSTEP VES-1 system can provide higher viscosities than the base VES gel at equivalent surfactant loadings, and may be used in applications requiring improved high temperature viscosity.

# FIGURE 2

Foam Viscosity of 2 wt% PETROSTEP VES-1 and 1 wt% PETROSTEP VES-CI1 in 2 wt% KCl, 70% Foam Quality with  $N_2$  at 2,500 psi (Chandler 8500 Foam Rheometer)



#### TYPICAL PROPERTIES

- pH (10% in water): 7.5
- Viscosity at 25°C, cps: 68
- Density at 25°C, g/mL: 0.897
- Freezing Point: -12°C
- Flash Point (PMCC): 25.6°C

### **APPLICATIONS**

Viscosification of aqueous fluids and formation of a stable foam under pressure.

#### DIRECTIONS FOR USE

- Use PETROSTEP VES-1 in combination with PETROSTEP VES-CI1, VES-CI2 or VES-CI3.
- Incorporate product combination into base fluid and mix thoroughly; contact Stepan Oilfield Solutions for further guidance regarding specific applications.
- Adjust product concentrations and salinity to meet viscosity requirements.

For more information about PETROSTEP VES-1 and other PETROSTEP products, email oilfield@stepan.com or call 713.955.8100.



2901 W Sam Houston Parkway N, Suite E-350, Houston, TX 77043 713.955.8100

PETROSTEP IS A REGISTERED TRADEMARK OF STEPAN COMPANY. The information contained herein is based on the manufacturer's own study and the works of others and is subject to change without prior notice. The information is not intended to be all-inclusive, including as to the manner and conditions of use, handling, storage or disposal or other factors that may involve additional legal, environmental, safety or performance considerations. Nothing contained herein grants or extends a license, express or implied, in connection with any patents issued or pending of the manufacturer or others, or shall be construed as a recommendation to infringe any patents. STEPAN COMPANY MAKES NO PRODUCT WARRANTY OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR USE, EXPRESS ON IMPLIED, AND NO OTHER WARRANTY OR GUARANTY, EXPRESS OR IMPLIED, IS MADE, INCLUDING AS TO INFORMATION REGARDING PERFORMANCE, SAFETY, SUITABILITY, ACCURACY, COMPLETENESS, OR ADEQUACY. Stepan Company (and its employees, subsidiaries) shall not be liable (regardless of fault) to the vendee, its employees, or any other party for any direct, indirect, special or consequential damages arising out of or in connection with the accuracy, completeness, adequacy, furnishing, use, or reliance upon information provided herein. The vendee assumes and releases Stepan Company (and its employees, subsidiaries and affiliates) from all liability, whether in tort, contract or otherwise to the fullest extent possible under the relevant law.

© Stepan Company, 2017