

Product Name

STEP-FLOW[®] 4000

Chemical Description

STEP-FLOW 4000 is a polymethyl methacrylate-polyethylene glycol graft copolymer.

Applications

STEP-FLOW 4000 is a 30-35% active, aqueous based dispersant. It is a water soluble “comb” polymer dispersant used in suspo-emulsions and suspension concentrates.

CAS Registry Number

119724-54-8

Typical Properties

Appearance at 25° C	Liquid
Density at 25 °C, g/mL (U.S. lbs/gal)	1.07
Moisture, %	50
Viscosity at 25 °C,cps	80
Flash Point, PMCC, °C (°F)	>94 (>201)
Solubility: Water	Soluble
Methanol	Soluble
Kerosene	Insoluble
Xylene	Insoluble

Other Data

DOT Classification Non-Hazardous

Storage & Handling

Normal safety precautions (i.e., gloves and safety goggles) should be employed when handling STEP-FLOW 4000. Contact with the eyes and prolonged contact with the skin should be avoided. Wash thoroughly after using the material.

Standard Packaging: STEP-FLOW 4000 is made to order in bulk.

Bulk Storage Information: STEP-FLOW 4000 can be stored in vessels of carbon steel but 316 or 304 stainless steel is preferred. Tanks should be closed with venting through a gooseneck vent. STEP-FLOW 4000 should be stored between 90-110 °F (32-38 °C). External steam panel coils can be used if heating is required. Pumps, pipes and transfer lines can be carbon steel but 316 or 304 stainless steel is preferred. Storage under nitrogen will prevent degradation of the product over time.

Workplace Exposure

Occupational exposure can occur primarily through skin contact or via inhalation of vapors and mists. Engineering controls, personal protective equipment, and other workplace practices should be used to control these exposures.

Clearances

All components of STEP-FLOW 4000 are listed in the following countries: United States (Polymer Exempt), Canada (DSL), New Zealand (NZIoC) and China (IECSC).

STEP-FLOW 4000 is exempt from the requirement of a tolerance under 40CFR 180.910, 180.930, and 180.940a.

STEP-FLOW[®] is a registered trademark of Stepan Company.



It is the responsibility of the formulator to review the chemical control regulations for each country where the end product is intended to be sold or used.

**Product
Stewardship**

This product bulletin has been written in accordance with ACC's Product Stewardship guidelines.

**Additional
Safety
Information**

A Safety Data Sheet is available upon request.

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