

SAFETY DATA SHEET

1. Identification

Product identifier	STEPANTEX DC 90		
Other means of identification			
Product code	2265		
Recommended use	Surfactant		
Recommended restrictions	For industrial use only.		
Manufacturer/Importer/Supplier/	Distributor information		
Manufacturer			
Company name	Stepan Company		
Address	1101 Skokie Blvd.		
	Northbrook, IL 60062		
	USA		
Telephone	General	1-847-446-7500	
E-mail	Not available.		
Emergency phone number	Medical	1-800-228-5635	
	Chemtrec	1-800-424-9300	
	Chemtrec Int'l	+1 703-527-3887	

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 3
Health hazards	Not classified.	
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 3
OSHA defined hazards	Not classified.	

Label elements



Signal word	Warning
Hazard statement	Flammable liquid and vapor. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Avoid release to the environment. Wear protective gloves/eye protection/face protection.
Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If eye irritation persists: Get medical advice/attention. In case of fire: Use appropriate media to extinguish.
Storage	Store in a well-ventilated place. Keep cool.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Quaternary Tea Esters, C16-18 C18 Unsat, Methosulfate	And	157905-74-3	89 - 91
Isopropanol		67-63-0	9 - 11
4. First-aid measures			
Inhalation	Move to fresh air. Call a physician if symptom	s develop or persist.	
Skin contact	Take off immediately all contaminated clothing attention if irritation develops and persists.	g. Rinse skin with water/showe	r. Get medical
Eye contact	Immediately flush eyes with plenty of water fo present and easy to do. Continue rinsing. Get		
Ingestion	Rinse mouth. Get medical attention if sympton	ns occur.	
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include vision.	stinging, tearing, redness, swe	lling, and blurred
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and trea immediately. While flushing, remove clothes v ambulance. Continue flushing during transpor Symptoms may be delayed.	which do not adhere to affected	area. Call an
General information	Take off all contaminated clothing immediately material(s) involved, and take precautions to p before reuse.	y. Ensure that medical personr protect themselves. Wash cont	el are aware of the aminated clothing
5. Fire-fighting measures			
Suitable extinguishing media	Water fog. Alcohol resistant foam. Dry chemic	al powder. Carbon dioxide (CC	02).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as thi	s will spread the fire.	
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. of ignition and flash back. During fire, gases h		
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full pr	otective clothing must be worn	in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathers so without risk.	fumes. Move containers from	fire area if you can do
Specific methods	Use standard firefighting procedures and cons	sider the hazards of other invol	ved materials.
General fire hazards	Flammable liquid and vapor.		
6. Accidental release meas	sures		
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep peo ignition sources (no smoking, flares, sparks, c protective equipment and clothing during clea material unless wearing appropriate protective them. Local authorities should be advised if si protection, see section 8 of the SDS.	or flames in immediate area). W n-up. Do not touch damaged c e clothing. Ventilate closed spa	/ear appropriate ontainers or spilled ces before entering
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flar combustibles (wood, paper, oil, etc.) away fro against static discharge. Use only non-sparkir product from entering drains.	m spilled material. Take preca	utionary measures
	Large Spills: Stop the flow of material, if this is possible. Use a non-combustible material like and place into a container for later disposal. F	vermiculite, sand or earth to se	oak up the product
	Small Spills: Absorb with earth, sand or other for later disposal. Wipe up with absorbent mat remove residual contamination.		
	Never return spills to original containers for re	-use. For waste disposal, see s	section 13 of the SDS
Environmental precautions	Avoid release to the environment. Inform appr environmental releases. Prevent further leaka drains, water courses or onto the ground.	opriate managerial or supervis	ory personnel of all

7. Handling and storage

Precautions for safe handling	Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

	Туре			/alue	
Isopropanol (CAS 67-63-0)	PEL		(980 mg/m3	
			4	00 ppm	
US. ACGIH Threshold Limit	Values				
Components	Туре		,	/alue	
Isopropanol (CAS 67-63-0)	STEL		4	00 ppm	
	TWA		2	200 ppm	
US. NIOSH: Pocket Guide to	o Chemical Hazards				
Components	Туре			/alue	
Isopropanol (CAS 67-63-0)	STEL			225 mg/m3	
			ę	600 ppm	
	TWA		(980 mg/m3	
			4	00 ppm	
Components V	0	Determinant	Specimen	Sampling Time	
Isopropanol (CAS 67-63-0) 4	•	Acetone	Urine	*	
	e see the source docu Explosion-proof gen Ventilation rates sho exhaust ventilation,	Acetone iment. eral and local exh ould be matched to or other engineeric cosure limits hav	Urine aust ventilatior conditions. If ng controls to r e not been esta		iclosures, local low recommend
Isopropanol (CAS 67-63-0) 4 * - For sampling details, pleas propriate engineering	se see the source docu Explosion-proof gen Ventilation rates sho exhaust ventilation, exposure limits. If ex acceptable level. Pro	Acetone ment. eral and local exh ould be matched to or other engineeri cposure limits hav ovide eyewash sta	Urine Daust ventilatior o conditions. If ing controls to r e not been esta ation.	* . Good general ventilation applicable, use process en naintain airborne levels be	iclosures, local low recommend
Isopropanol (CAS 67-63-0) 4 * - For sampling details, pleas propriate engineering htrols	se see the source docu Explosion-proof gen Ventilation rates sho exhaust ventilation, exposure limits. If ex acceptable level. Pro	Acetone iment. eral and local exh ould be matched to or other engineeri kposure limits hav ovide eyewash sta otective equipme	Urine Urine o conditions. If ng controls to r e not been esta ation.	* . Good general ventilation applicable, use process en naintain airborne levels be	iclosures, local low recommend
Isopropanol (CAS 67-63-0) 4 * - For sampling details, pleas propriate engineering ntrols	se see the source docu Explosion-proof gen Ventilation rates sho exhaust ventilation, exposure limits. If ex acceptable level. Pro	Acetone ment. eral and local exh ould be matched to or other engineeri covide engineeri covide eyewash sta otective equipmo s with side shields	Urine uaust ventilatior o conditions. If ing controls to r e not been esta ation. ent (or goggles).	* . Good general ventilation applicable, use process en naintain airborne levels be	iclosures, local low recommend
Isopropanol (CAS 67-63-0) 4 * - For sampling details, pleas propriate engineering ntrols ividual protection measures, Eye/face protection Skin protection	se see the source docu Explosion-proof gen Ventilation rates sho exhaust ventilation, exposure limits. If ex- acceptable level. Pro- such as personal pr Wear safety glasses	Acetone iment. eral and local exh ould be matched to or other engineeri cosure limits hav ovide eyewash sta otective equipmo s with side shields memical resistant g	Urine Urine o conditions. If ing controls to r e not been esta ation. ent (or goggles).	* . Good general ventilation applicable, use process en naintain airborne levels be	iclosures, local low recommend
Isopropanol (CAS 67-63-0) 4 * - For sampling details, pleas propriate engineering ntrols ividual protection measures, Eye/face protection Skin protection Hand protection	se see the source docu Explosion-proof gen Ventilation rates sho exhaust ventilation, exposure limits. If ex- acceptable level. Pro such as personal pr Wear safety glasses Wear appropriate ch Wear appropriate ch In case of insufficier not maintain airborn	Acetone iment. eral and local exh puld be matched to or other engineering (posure limits hav ovide eyewash sta otective equipment is with side shields memical resistant of the ventilation, weat e concentrations lit (in countries when	Urine Urine o conditions. If ing controls to r e not been esta ation. ent (or goggles). gloves. clothing. r suitable respin below recomme	* . Good general ventilation applicable, use process en naintain airborne levels be	ering controls de ere applicable) o
Isopropanol (CAS 67-63-0) 4 * - For sampling details, pleas propriate engineering ntrols ividual protection measures, Eye/face protection Skin protection Hand protection Other	se see the source docu Explosion-proof gen Ventilation rates sho exhaust ventilation, exposure limits. If ex- acceptable level. Pro- such as personal pr Wear safety glasses Wear appropriate ch Wear appropriate ch In case of insufficier not maintain airborn an acceptable level	Acetone iment. eral and local exh build be matched to or other engineeric posure limits hav ovide eyewash sta otective equipme is with side shields memical resistant of memical resistant of the ventilation, weal e concentrations l (in countries when yorn.	Urine Urine o conditions. If ing controls to r e not been esta ation. ent (or goggles). gloves. clothing. r suitable respin below recomme re exposure lim	* . Good general ventilation applicable, use process en naintain airborne levels be blished, maintain airborne blished, maintain airborne blished, maintain airborne blished, maintain airborne blished, maintain airborne	ering controls de ere applicable) o

9. Physical and chemical properties

Appearance	Clear.
Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
рН	3 (5% in 50:50 IPA/Water)
Melting point/freezing point	39.2 °F (4 °C)
Initial boiling point and boiling range	> 179.6 °F (> 82 °C)
Flash point	77.0 °F (25.0 °C) Pensky-Martens Closed Cup
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Emulsifiable
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	0.96 @ 40C
10. Stability and reactivity	
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Hazardous decomposition products

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Symptoms may include stinging, tearing, redness, swelling, and blurred vision

Acids. Strong oxidizing agents. Chlorine. Isocyanates.

No hazardous decomposition products are known.

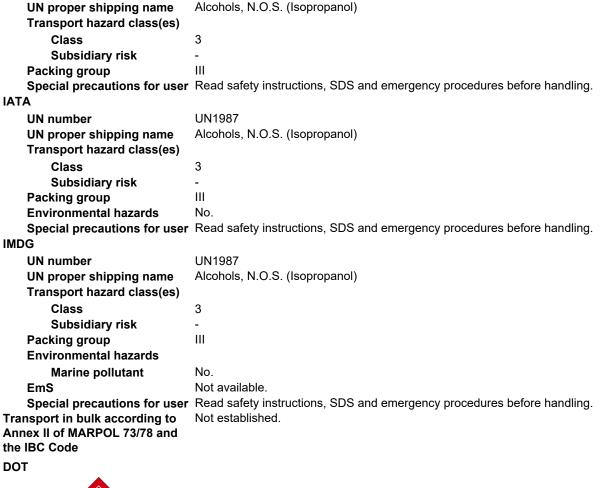
Information on toxicological effects

Based on available data, the classification criteria are not met. Acute toxicity (dermal): No adverse effect observed

Acute toxicity	Acute toxicity (dermal): No adverse effect observed		
Product	Species	Test Results	
STEPANTEX DC 90			
<u>Acute</u> Dermal			
LD50	Rabbit	> 2000 mg/kg	
Oral			
LD50	Rat	> 5000 mg/kg	
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.		
Serious eye damage/eye irritation	Direct contact with eyes may cau	se temporary irritation.	
Respiratory or skin sensitization			
Respiratory sensitization	Not a respiratory sensitizer.		
Skin sensitization	This product is not expected to cause skin sensitization.		
Germ cell mutagenicity	mutagenic or genotoxic.	luct or any components present at greater than 0.1% are	
Carcinogenicity	Not classifiable as to carcinogenie	city to humans.	
Not listed.	Evaluation of Carcinogenicity ed Substances (29 CFR 1910.1001	-1053)	
	ogram (NTP) Report on Carcinoge	ens	
Reproductive toxicity	This product is not expected to ca	ause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not applicable.		
Specific target organ toxicity - repeated exposure	Not applicable.		
Aspiration hazard	Not likely, due to the form of the p	product.	
Chronic effects	Prolonged inhalation may be harr	nful.	
12. Ecological information	ı		
Ecotoxicity	Toxic to aquatic life. Harmful to a	quatic life with long lasting effects.	
Persistence and degradability	Readily biodegradable.		
Bioaccumulative potential			
Mobility in soil	No data available.		
Other adverse effects		effects (e.g. ozone depletion, photochemical ozone creation obal warming potential) are expected from this component.	
13. Disposal consideration	ns		
Disposal instructions	Dispose of contents/container in a	accordance with local/regional/national/international regulations.	
Hazardous waste code	D001: Waste Flammable material The waste code should be assign disposal company.	with a flash point <140 F and in discussion between the user, the producer and the waste	
Waste from residues / unused products		al regulations. Empty containers or liners may retain some nd its container must be disposed of in a safe manner (see:	
Contaminated packaging		ain product residue, follow label warnings even after container is d be taken to an approved waste handling site for recycling or	
14. Transport information			

DOT

UN number	UN1987
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15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Sub	stance List (40 CFR 3	02.4)		
Not listed.	·			
SARA 304 Emergency re	lease notification			
Not regulated.				
OSHA Specifically Regul	ated Substances (29 (CFR 1910.1001-1053)		
Not listed.				
Superfund Amendments and		of 1986 (SARA)		
SARA 302 Extremely haz Not listed.	ardous substance			
	Vee			
SARA 311/312 Hazardou chemical	s Yes			
Classified hazard categories	Flammable (gases	s, aerosols, liquids, or solids)		
SARA 313 (TRI reporting Not regulated.)			
Other federal regulations				
Clean Air Act (CAA) Sect	ion 112 Hazardous Ai	ir Pollutants (HAPs) List		
Not regulated.				
Clean Air Act (CAA) Sect	ion 112(r) Accidental	Release Prevention (40 CFR 68.130)		
Not regulated.				
Safe Drinking Water Act (SDWA)	Contains compone	ent(s) regulated under the Safe Drinking Water Act.		
FEMA Priority Subst	ances Respiratory He	alth and Safety in the Flavor Manufacturing Wor	kplace	
Isopropanol (CAS	67-63-0)	Low priority		
US state regulations				
US. California. Candidate (a))	e Chemicals List. Safe	er Consumer Products Regulations (Cal. Code Re	egs, tit. 22, 69502.3, subd.	
Isopropanol (CAS 67-	63-0)			
California Proposition 65	5			
WARNING:	This product can expose California to cause birt to www.P65Warnings.	se you to chemicals including Methanol, which is kn th defects or other reproductive harm. For more info ca.gov.	own to the State of rmation go	
California Propositio	on 65 - CRT: Listed dat	te/Developmental toxin		
Methanol (CAS 6	7-56-1)	Listed: March 16, 2012		
International Inventories				
Country(s) or region	Inventory name		On inventory (yes/no)*	
Australia	Australian Invento	ory of Industrial Chemicals (AIIC)	Yes	
Canada	Domestic Substan	nces List (DSL)	No	
Canada	Non-Domestic Sul	bstances List (NDSL)	No	
China				
Japan	Inventory of Existi	ing and New Chemical Substances (ENCS)	No	

New ZealandNew Zealand Inventory (NZIoC)PhilippinesPhilippine Inventory of Chemicals and Chemical Substances
(PICCS)TaiwanTaiwan Inventory (TCSI)United States & Puerto RicoToxic Substances Control Act (TSCA) Inventory

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	01-20-2015
Revision date	10-17-2022
Version #	07

Yes

No

Yes

Yes

HMIS® ratings NFPA ratings	Health: 1 Flammability: 3 Physical hazard: 0 Health: 1 Flammability: 3 Instability: 0
Disclaimer	Terms and Conditions. This SDS is designed only as guidance for the products to which it applies. To the greatest extent permitted by applicable law, nothing contained herein creates any legal obligation including contractual obligations, expressed or implied warranties, including any warranties of merchantibility or fitness for particular purpose; or confers any intellectual property rights, including rights to use trademarks or a license to use patents, issued or pending. The information contained herein is based on the manufacturer's own study and the work of others, and is subject to change at any time without further notice. There is no warranty, expressed or implied, as to the accuracy, completeness or adequacy of the information contained herein, and neither the provider nor the manufacturer (nor the agents, directors, officers, contractors or employees of either) are liable to any party for any damages of any nature, including direct, special or consequential damages arising out of or in connection with the accuracy, completeness, adequacy or furnishing of any information in this SDS, or in any other way related (directly or indirectly) to this SDS. The receipt and use of this information constitutes consent to these terms and conditions.
Revision information	Hazard(s) identification: Hazard statement Hazard(s) identification: Disposal Hazard(s) identification: Prevention Hazard(s) identification: Response Hazard(s) identification: GHS Symbols Toxicological information: Serious eye damage/eye irritation Toxicological information: Eye contact Toxicological information: Symptoms related to the physical, chemical and toxicological characteristics Ecological information: Persistence and degradability Regulatory Information: United States GHS: Classification