

## 1. Identification

Product identifier	STEPOSOL CITRI-MET	
Other means of identification		
Product code	8224	
Recommended use	Surfactant for use in cleaning products	
Recommended restrictions	For industrial use only.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	Stepan Company	
Address	1101 Skokie Blvd. Northbrook, IL 60062 USA	
Telephone	General	1-847-446-7500
E-mail	Not available.	
Emergency phone number	Medical	1-800-228-5635
	Chemtrec	1-800-424-9300
	Chemtrec Int'l	+1 703-527-3887

## 2. Hazard(s) identification

<b>Physical hazards</b>	Flammable liquids	Category 3
<b>Health hazards</b>	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1B
	Hazardous to the aquatic environment, acute hazard	Category 2
<b>Environmental hazards</b>	Hazardous to the aquatic environment, long-term hazard	Category 3
	Not classified.	
<b>OSHA defined hazards</b>		

### Label elements



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.
<b>Precautionary statement</b>	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/eye protection/face protection.
<b>Response</b>	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Specific treatment (see this label). If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.
<b>Storage</b>	Store in a well-ventilated place. Keep cool.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)**

None known.

**Supplemental information**

Keep from freezing. Keep at temperatures above 10 °C / 50 °F.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Water		7732-18-5	30 - < 40
Proprietary Emulsifier*		Proprietary	20 - 30
N,N-dimethyl 9-decenamide		1356964-77-6	10 - < 20
Proprietary Emulsifier*		Proprietary	10 - 20
(d)-limonene (Alternate CAS: 8028-48-6)		5989-27-5	5 - < 10
Sodium Carbonate		497-19-8	1 - < 3

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

#### Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

#### Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Take off contaminated clothing and wash before reuse.

#### Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

#### Ingestion

Rinse mouth. Get medical attention if symptoms occur.

#### Most important symptoms/effects, acute and delayed

Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause an allergic skin reaction. Dermatitis. Rash. May cause redness and pain.

#### Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

#### General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

#### Suitable extinguishing media

Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO2).

#### Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

#### Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

#### Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

#### Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

#### Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

#### General fire hazards

Flammable liquid and vapor.

### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Avoid inhalation of vapors or mists. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.

**Methods and materials for containment and cleaning up**

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Use water spray to reduce vapors or divert vapor cloud drift. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

**Environmental precautions**

Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

**7. Handling and storage****Precautions for safe handling**

Keep away from open flames, hot surfaces and sources of ignition. When using do not smoke. Do not get this material in contact with eyes. Avoid breathing mist or vapor. Avoid contact with skin. Avoid contact with clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Avoid release to the environment. Do not empty into drains.

**Conditions for safe storage, including any incompatibilities**

Keep away from heat, sparks and open flame. Store in original tightly closed container. Store in a cool, dry place out of direct sunlight. Store in a well-ventilated place. Keep in an area equipped with sprinklers.

**8. Exposure controls/personal protection****Occupational exposure limits****US. Workplace Environmental Exposure Level (WEEL) Guides**

Components	Type	Value
(d)-limonene (Alternate CAS: 8028-48-6) (CAS 5989-27-5)	TWA	165.5 mg/m3
		30 ppm

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

**Individual protection measures, such as personal protective equipment****Eye/face protection**

Wear safety glasses with side shields (or goggles) and a face shield.

**Skin protection****Hand protection**

Wear appropriate chemical resistant gloves.

**Other**

Wear appropriate chemical resistant clothing.

**Respiratory protection**

In case of insufficient ventilation, wear suitable respiratory equipment. If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

**9. Physical and chemical properties****Appearance**

Clear to slightly hazy.

**Physical state**

Liquid.

**Form**

Liquid.

**Color**

Light yellow.

<b>Odor</b>	Citrus, Orange
<b>Odor threshold</b>	Not available.
<b>pH</b>	10.5 - 11.5 (as is)
<b>Melting point/freezing point</b>	-2.2 °F (-19 °C)
<b>Initial boiling point and boiling range</b>	> 200 °F (> 93.33 °C)
<b>Flash point</b>	135.5 °F (57.5 °C) Pensky-Martens Closed Cup
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
Solubility (water)	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	26 cP @ 25C
<b>Other information</b>	
Density	9.02 lbs/gal @ 25C
Pour point	3.2 °F (-16 °C)

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye damage.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Skin irritation. May cause redness and pain. Dermatitis. Rash.
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### Information on toxicological effects

<b>Acute toxicity</b>	May be harmful in contact with skin. May be harmful if swallowed. May cause an allergic skin reaction.
<b>Skin corrosion/irritation</b>	Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Causes serious eye damage.
<b>Respiratory or skin sensitization</b>	
Respiratory sensitization	Based on available data, the classification criteria are not met.
Skin sensitization	May cause an allergic skin reaction.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

(d)-limonene (Alternate CAS: 8028-48-6) 3 Not classifiable as to carcinogenicity to humans.  
(CAS 5989-27-5)

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Not listed.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not applicable.

## 12. Ecological information

**Ecotoxicity** Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

**Persistence and degradability** Readily biodegradable.

**Bioaccumulative potential** No data available.

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

**General** Sustained burning was not present with this material.

**DOT**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not available.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

This substance is subject to a Significant New Activity Notice (SNAC) under the Canadian Environmental Protection Act.

**Toxic Substances Control Act (TSCA)**

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)****SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical**

Yes

**Classified hazard categories**

Flammable (gases, aerosols, liquids, or solids)  
Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitization

**SARA 313 (TRI reporting)**

Not regulated.

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)**

Not regulated.

**US state regulations****California Proposition 65**

**WARNING:** This product can expose you to chemicals including Benzene, ethyl-, which is known to the State of California to cause cancer, and Ethylene Glycol, which are known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

Benzene, ethyl- (CAS 100-41-4)

Listed: June 11, 2004

**California Proposition 65 - CRT: Listed date/Developmental toxin**

Ethylene Glycol (CAS 107-21-1)

Listed: June 19, 2015

Methanol (CAS 67-56-1)

Listed: March 16, 2012

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AIIC)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
New Zealand	New Zealand Inventory (NZIoC)	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Inventory (TCSI)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

Issue date	06-03-2015
Revision date	04-25-2023
Version #	18

**HMIS® ratings**

Health: 3  
Flammability: 3  
Physical hazard: 0

**NFPA ratings**

Health: 3  
Flammability: 3  
Instability: 0

**Disclaimer**

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**Revision information**

Hazard(s) identification: Hazard statement  
Hazard(s) identification: Prevention  
Hazard(s) identification: Response  
Hazard(s) identification: GHS Symbols  
Physical & Chemical Properties: Multiple Properties  
Ecological information: Ecotoxicity  
Transport Information: Material Transportation Information  
GHS: Classification