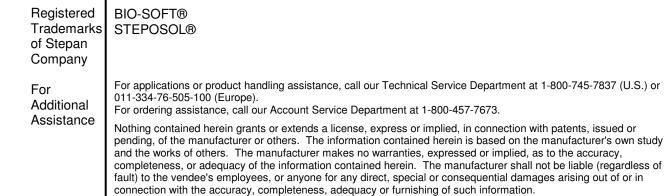


Name	OVEN CLEANER CONCENTRATE	
No.	1217	
Description	This concentrate is designed to be diluted with water and used as a high performance, mildly-alkaline oven cleaner that is effective on the toughest burnt-on soils.	
Formulation	INGREDIENTS:	% by Weight Functionality
	BIO-SOFT® N91-6 STEPOSOL® MET-10U Monoethanolamine (Dow)	55.0 Emulsifier 25.0 Surfactant/Solvent 20.0 Buffer
	Total	100.0
Procedure	<ol> <li>Charge BIO-SOFT® N91-6 in mixing vessel.</li> <li>Blend in STEPOSOL® MET-10U.</li> <li>Add Monoethanolamine.</li> <li>Mix until homogenous.</li> </ol>	
Physical Properties	Appearance at 25°C pH, diluted 1:4 Viscosity (as is) at 25°C, cps VOC, diluted 1:4 (calculated), %	Clear liquid 11.1 – 11.8 <100 4.0
Storage/ Stability	Freeze/thaw, 3 cycles 1 month at 50°C 1 month at 25°C 1 month at 4°C	Pass Pass Pass Pass
Instructions for Use	Dilute 1:4. Allow to penetrate two hours. Wipe with a damp sponge. Diluted formulations will have cloud points <50°C, which can be raised with a standard hydrotrope such as STEPANATE® SXS, if desired.	
External Comment	Marketing Notes: Please refer to the Safety Data Sheet for global regulatory information. It is the responsibility of the end user to review the chemical control regulations for each country. BIO-SOFT® N91-6 is an approved ingredient on www.cleangredients.org. For further information, visit www.cleangredients.org. When used as an oven cleaner at Stepan's recommended dilution level of 1:4, this formulation is VOC-compliant with California Air Resource Board (CARB) Consumer Products regulation for non-aerosol oven cleaners (4% VOC limit as of December 31, 2011). For U.S. formulators, ; STEPOSOL® MET-10U is a low vapor pressure VOC (LVP-VOC), therefore its contribution to the VOC calculation is zero. STEPOSOL® MET-10U does not contribute to the VOC calculation because of its high boiling point and low vapor pressure. STEPOSOL® MET-10U and its formulations clean baked-on soils by a different mechanism than traditional oven cleaners. Rather than dissolving these soils with harsh, caustic cleaners that have a pH >12, Stepan's formulation uses a lower, more mild pH to break down soils for easy removal in one step. Before using on plastic, hard or painted surfaces, spot test on an inconspicuous area first.	





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Revision Date: Publication Date: © 2014, Stepan Company. All rights reserved.