



Formulation

Name	SWEET PINK EXFOLIATING LIP SCRUB	
No.	1311	
Description	Powered by Stepan Structured Liquids Technology, this water-based lip scrub suspends 70% natural sugar for exfoliation of peeling or dead skin while the combination of STEPAN-MILD® GCC and natural oils nourishes lips without feeling greasy.	
Formulation	INGREDIENTS:	<u>% by Weight</u> <u>Functionality</u>
	STEPAN-MILD® GCC	5.00 Moisturizing Agent
	Shea Butter	0.40 Moisturizing Agent
	Soybean Oil	4.25 Moisturizing Agent
	Rosehip Seed Oil	0.25 Moisturizing Agent
	Flavor and Dye	q.s. Additives
	STEPANOL® WA-100 NF/USP	2.50 Surfactant
	Sugar	70.00 -
	Deionized Water	10.30 Carrier
	Total	100.00
Procedure	<ol style="list-style-type: none">1. In a suitable vessel equipped with mixing capabilities, charge pre-melted STEPAN-MILD® GCC and Shea Butter.2. Charge Soybean and Rosehip Seed Oils with gentle agitation. Mix until homogenous.3. Charge Flavor and Dye, as desired.4. Charge STEPANOL® WA-100 NF/USP and mix gently until a thin lamellar phase is obtained.5. Add Sugar then apply mechanical stirring using an A-shaped blade paddle until the mixture thickens into a smooth paste.6. Add Deionized Water with continued mixing using an A-shaped blade paddle.	
Physical Properties	Appearance at 25°C	Flowable suspension
Storage/	4 weeks at 4°C	Stable
Stability	4 weeks at 25°C	Stable
	4 weeks at 45°C	Stable
	Freeze/Thaw, 3 cycles	Pass
Instructions for Use	Apply desired amount of scrub to lips and massage in circular motion. Rinse with water.	
External Comment	Marketing Notes: BCI = 100. Total Biorenewable Carbon Index (BCI) was calculated only for the Stepan surfactants used in this formulation. Other ingredients were not evaluated. For further information on Stepan's BCI, visit www.stepan.com . Structured Liquids are a patented technology, used for suspension of particles and is free from the use of polymers.	
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For
Additional
Assistance

For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe).

For ordering assistance, call our Account Service Department at 1-800-457-7673.

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