



Formulation

Name	GREEN BODY WASH	
No.	1375	
Description	This body wash is clear in appearance and provides a luxurious lather.	
Formulation	INGREDIENTS:	% by Weight Functionality
	Deionized Water	q.s. to 100 Carrier
	LATHANOL® LAL COARSE/MB	0.70 Foam Booster
	STEPANOL® ALS 25-B	32.00 Primary Surfactant
	AMPHOSOL® CG-UN	6.45 Secondary Surfactant
	Organic Fruit Water (Hyteck SA)	12.00 Carrier
	Decyl Glucoside, 50% (BASF SE)	3.61 Secondary Surfactant
	Citric Acid	q.s. pH Adjuster
	Douceur Bambou (V. Mane Fils SA)	0.3 Fragrance
	Euxyl® K712 (Schülke & Mayr SA)	1.0 Preservative
	STEPAN-MILD® GCC/MB	0.5 Skin Feel, Foam Booster
	Green Dye	q.s. Dye
	Total	100.00
Procedure	<ol style="list-style-type: none"> 1. Charge Deionized Water and introduce STEPANOL® ALS 25-B with mixing. Warm the mixture to 30-40°C (86-104°F). 2. Add LATHANOL LAL® COARSE/MB and mix until the mixture is transparent. 3. Add AMPHOSOL® CG-UN, Organic Fruit Water and Decyl Glucoside, 50%. 4. Adjust pH to between 5.0 and 5.5 using Citric Acid. 5. Add Douceur Bambou, Euxyl® K712 and Green Dye with mixing. 6. STEPAN-MILD® GCC/MB is introduced at the end of the formulation to thicken the system and obtain the required viscosity. Continue to mix until the system is clear. 7. Check pH, viscosity and appearance after cooling. <p>**Note: Non-Stepan Ingredients: Euxyl® K712 is Sodium Benzoate, Potassium Sorbate supplied by Schülke & Mayr SA.</p>	
Physical Properties	Appearance, as is	Clear liquid
	pH, as is	5.0 - 5.5
	Viscosity (Brookfield LV2, V12 at 20°C), cps	~5,000
Storage/ Stability	4 weeks at 20°C	Stable
	4 weeks at 45°C	Stable
	4 weeks at 5°C	Stable
Instructions for Use	Apply to sponge or body with water. Enjoy the lather and the mildness then rinse.	
External Comment	Marketing Notes: For this formulation, "Green" is referencing that naturally-derived Stepan surfactants. BCI = 94. Total Biorenewable Carbon Index (BCI) was calculated only for the Stepan surfactants used in this formulation. Other non-Stepan ingredients were not evaluated. For further information on Stepan's BCI, visit www.stepan.com .	

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