



Formulation

Name	ALKALINE RUST REMOVER WITH STEPOSOL® DG	
No.	939	
Description	Used to remove rust from metal parts.	
Formulation	<u>INGREDIENTS:</u>	<u>% by Weight</u>
	Deionized Water	85.0
	Sodium Metasilicate, Pentahydrate	3.0
	TKPP (Tetrapotassium Pyrophosphate)	4.0
	AMMONYX® CDO-SPECIAL	3.0
	STEPOSOL® DG	5.0
	Total	100.0
Procedure	Combine with agitation the first three ingredients. Heat slightly to dissolve. Mix in remaining ingredients.	
Physical Properties	Appearance at 25°C	Clear colorless liquid
	pH, as is	13
	Viscosity at 25°C, cps	3
	Density lbs./gal.	8.85
	Solids, %	11
	Flash point, F (PMCC)	>201
Storage/ Stability	5 weeks at 4°C	Stable
	5 weeks at 25°C	Stable
	5 weeks at 40°C	Stable
	Freeze/Thaw, 5 cycles	Pass
Instructions for Use	Dilute this concentrate to 1:10 to 1:30 for use. Spray onto surface, let sit for 1-5 minutes, and rub off. May be used in higher concentrations as a bath for industrial use.	
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For Additional Assistance	For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe). For ordering assistance, call our Account Service Department at 1-800-457-7673. Nothing contained herein grants or extends a license, express or implied, in connection with patents, issued or pending, of the manufacturer or others. The information contained herein is based on the manufacturer's own study and the works of others. The manufacturer makes no warranties, expressed or implied, as to the accuracy, completeness, or adequacy of the information contained herein. The manufacturer shall not be liable (regardless of fault) to the vendee's employees, or anyone for any direct, special or consequential damages arising out of or in connection with the accuracy, completeness, adequacy or furnishing of such information.	



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