



Formulation

Name	INDUSTRIAL SCREEN PRINTING INK CLEANER - TEXTILE INKS WITH STEPOSOL® SC	
No.	965	
Description	Surfactant is added to give good-water rinsability to cleaner after ink has been emulsified. Can also be used to reduce residues making equipment screen-ready for immediate use.	
Formulation	<u>INGREDIENTS:</u>	<u>% by Weight</u>
	STEPOSOL® SC	85.0
	BIO-SOFT® EC-690	15.0
	Total	100.0
Procedure	Combine ingredients in any order and mix until homogeneous.	
Physical Properties	Appearance at 25°C	Clear yellow liquid
	pH, 5% in ethanol	6.0
	Viscosity at 25°C, cps	<100
	Density, lbs/gal	8.06
	Solids, %	56.5
	Flash Point, °F (PMCC)	122
Storage/Stability	4 weeks at 4°C (39°F)	Stable
	4 weeks at 40°C (104°F)	Stable
	4 weeks at 50°C (122°F)	Stable
	3 months at 25°C	Stable
	Freeze/Thaw, 3 cycles	Pass
Instructions for Use	Package in PET or fluorinated HDPE containers. Paneling and solvent migration can occur in many bottle types.	
External Comment	BIO-SOFT® N1-7 may also be used in this formulation instead of BIO-SOFT® EC-690.	
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For Additional Assistance	For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe). For ordering assistance, call our Account Service Department at 1-800-457-7673. Nothing contained herein grants or extends a license, express or implied, in connection with patents, issued or pending, of the manufacturer or others. The information contained herein is based on the manufacturer's own study and the works of others. The manufacturer makes no warranties, expressed or implied, as to the accuracy, completeness, or adequacy of the information contained herein. The manufacturer shall not be liable (regardless of fault) to the vendee's employees, or anyone for any direct, special or consequential damages arising out of or in connection with the accuracy, completeness, adequacy or furnishing of such information.	



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Revision Date: 04/04/2007 Publication Date: © 2012, Stepan Company. All rights reserved.